PAINT GRADE
FD60 54mm
– EXTERNAL FIRE DOOR

SPECIFICATIONS

Fire Rating
FD60 54mm 60minute to BS476:Part 22: 1987 (CERTIFIRE CF177).

Construction
Flush face with softwood and hardwood stiles and rails and complementing exposed hardwood lippings. Wood veneer face with a flaxboard core.

Door Codes
F1XFD

Moisture Content
10% (+/-2%) in accordance with BS:EN942.

Facings
5.0mm veneered wood fibre board.

Components
Stiles (outer): Softwood min 38mm (nominal)
Stiles (inner): Softwood min 38mm (nominal)
Rails (outer): Hardwood min 38mm (nominal)
Rails (inner): Hardwood min 38mm (nominal)
Core: Flaxboard
Lockblock: N/A
Lipping: 10mm hardwood complementing in colour (exposed)

Lock Area
Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

Finish
Supplied un-finished for hi-build paint finish only (staining is not recommended).

Maximum Trim
6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

Installation Note
The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 60 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

Cutting of apertures or glazing on site is not permitted and invalidates the fire certification. Third party BWF-Certifire licensed processors are able to complete this ancillary work when required.

Maintenance
We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.

10 year guarantee against manufacturing defects