

**CERTIFICATE OF APPROVAL
No CS 5059**

This is to certify that, in accordance with
STS200 General Requirements for Certification of Enhanced Security Products
The undermentioned products of

JELD-WEN (UK) LTD

Retford Road, Woodhouse Mill, Sheffield, South Yorkshire, S13 9WH

Tel: 0114 229 3250 Fax: 0114 229 3260

Have been assessed against the requirements of the Technical Schedule(s)
denoted below and are approved for use subject to the conditions
appended hereto:

CERTIFIED PRODUCT

**JELD-WEN 44mm Securefit
PAS24 Timber Doorset (With
Flush and Moulded Facings).
Laminated Core.**

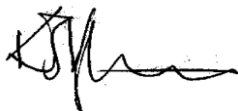
TECHNICAL SCHEDULE

**STS201 - Enhanced security
requirements for doorsets to
satisfy the requirements of
PAS24**

CLASSIFICATION			
Security	Weather	Strength	Material Specific
PAS24 DKT	PAS23 800U	PAS23	PAS23 Annex C

NPD = No performance determined

Signed and sealed for and on behalf of CERTISECURE



Sir Ken Knight
Chairman
WCL Impartiality Committee



Paul Duggan
Certification Manager
Warrington Certification Ltd



Issued: 23rd October 2001
Reissued: 11th March 2016
Valid to: 10th March 2021

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**CERTIFICATE No CS 5059
JELD-WEN (UK) LTD**

JELD-WEN (UK) LTD – 44mm Securefit PAS24 Timber Doorset (With Flush and Moulded Facings). Laminated Core.

1. This approval relates to the use of the above in providing an enhanced security performance to PAS24:2012 annex A & annex B clauses B.4.3, B.4.4, B.4.5, B.4.6, B.4.7, B.4.8, B.4.9 for key-key and key-thumbturn operation, a weather performance of 800U to PAS23-1:1999 and a general performance to PAS23-1:1999.
2. The doorsets are approved on the basis of:
 - i. Initial type testing against PAS24, PAS23 & BS6375. Exova Warringtonfire test reports WIL339311 & WIL324214.
 - ii. Audit testing at the frequency specified in STS 200 & STS 201 where relevant.
 - iii. A design appraisal against STS201 where relevant.
 - iv. Inspection and surveillance of factory production control at Retford Road, Woodhouse Mill, Sheffield, S13 9WH.
3. This approval is applicable to complete doorsets only.
4. This certification is designed to demonstrate compliance of the doorset specifically with PAS24 and the requirements of Secured by Design. If compliance is required to other regulatory or guidance documents there may be additional considerations or conflict to be taken into account.
5. This approval is applicable to single-leaf, glazed or unglazed, open-in doorsets with letterplates at leaf dimensions up to those given in Table 1.
6. Approved hardware items are:
 - NICO Heavy duty butt hinges or Cooke Brothers Grade 13 Hinge 7730.
 - SL16 Fullex Crimebeater lock
 - KIJ Security Locks Ltd KM 543106 Key/Key or Key/Thumb-turn cylinders
 - Mila Prosecure handle

For the full specification of the product please refer to the constructional specification that accompanies this certificate.

Configuration	Maximum door leaf width (mm)	Maximum door leaf height (mm)	Door leaf thickness (mm)
Open-in, single-leaf only.	926	2040	44

Table 1. Permitted Door Leaf Dimensions



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JELD-WEN (UK) LTD – 44mm Securefit PAS24 Timber Doorset (With Flush and Moulded Facings). Laminated Core.

Configuration	Maximum frame width (mm)	Maximum frame height (mm)
Single leaf without toplights & sidelights*	1018	2101

Table 2. Permitted Frame Dimensions

* ensuring maximum glazing sizes are not exceeded.

Note: Under no circumstances must either the maximum height or maximum width be exceeded without separate CERTISECURE approval.

7. The doorsets shall be mechanically fixed to wall constructions as described in manufacturers approved installation instructions.
8. Labels to the EWCL design referencing CERTISECURE, PAS24 DKT, JELD-WEN (UK) LTD, and CERTISECURE certificate No. CS 5059 shall be affixed to each doorset in the prescribed position.
9. This approval relates to on going production. The doorset and/or its immediate packaging is identified with the manufacturer's name, the product name or number, the CERTISECURE name and mark together with the CERTISECURE Certificate number and application where appropriate.

Further Information

Further information regarding the details contained in this report may be obtained from JELD-WEN (UK) Ltd, Woodhouse Mill, Sheffield, South Yorkshire, S13 9WH (Tel: 0114 229 3250, Fax: 0114 2293260)

Further information regarding CERTISECURE certification and other approved products can be obtained from Exova Warrington Certification Limited, Holmesfield Road, Warrington WA1 2DS (Tel: 01925 646777).

