

PAINT GRADE PREMIUM

STANDARD CORE – INTERNAL DOOR

SPECIFICATIONS

Construction

MDF face with softwood stiles and rails and a cellular core.

Door Codes

PGPR

Moisture Content

10% (+/-2%) in accordance with BS:EN942.

Facings

3.2mm MDF skin.

Components

Stiles: Softwood min 28mm (nominal width)

Rails: Softwood min 28mm (nominal width)

Core: Cellular

Lockblock: Chipboard

Lipping: N/A

Lock Area

A lock-block is positioned centrally to one side of the door which is indicated by the word "LOCK" to the top edge This is an area of 320mm high x 55mm wide.

Finish

Supplied white primed for paint finish only.

Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge.

The top of the door should not be trimmed due to the manufacturing identifications.

Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



PAINT GRADE PREMIUM

FD30 35mm

– INTERNAL FIRE DOOR

SPECIFICATIONS

Fire Rating

FD30 35mm 30minute to BS476:Part 22: 1987 (CERTIFIRE CF573).

Construction

MDF face with softwood stiles and rails, with a flaxboard core

Door Codes

PGPR35F

Moisture Content

10% (+/-2%) in accordance with BS:EN942.

Facings

3.2mm MDF skin.

Components

Stiles: Softwood min 28mm (nominal width)

Rails outer: Softwood min 28mm (nominal width)

Rails inner: Softwood min 28mm (nominal width)

Core: Flaxboard

Lockblock: N/A

Lipping: N/A

Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

Finish

Supplied white primed for paint finish only.

Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 30 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

Cutting of apertures or glazing on site is not permitted and invalidates the fire certification. Third party BWF-Certifire licensed processors are able to complete this ancillary work when required.

Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



PAINT GRADE PREMIUM

FD30 44mm

– INTERNAL FIRE DOOR

SPECIFICATIONS

Fire Rating

FD30 44mm 30minute to BS476:Part 22: 1987 (CERTIFIRE CF192).

Construction

MDF face with softwood stiles and rails, with a tubular chipboard core

Door Codes

PGPRF

Moisture Content

10% (+/-2%) in accordance with BS:EN942.

Facings

3.2mm MDF skin.

Components

Stiles: Softwood min 38mm (nominal width)

Rails outer: Softwood min 32mm (nominal width)

Rails inner: N/A

Core: Tubular chipboard

Lockblock: N/A

Lipping: N/A

Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

Finish

Supplied white primed for paint finish only.

Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 30 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

Cutting of apertures or glazing on site is not permitted and invalidates the fire certification. Third party BWF-Certifire licensed processors are able to complete this ancillary work when required.

Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.

