

Certificate No.: 8504-UKCA-CPR-UKCDB10001

CERTIFICATE OF CONSTANCY OF PERFORMANCE

Issued by DBI Certification-UK, approved body No. 8504.

In compliance with UK STATUTORY INSTRUMENT 2020 No. 1359 Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020, this certificate applies to the construction product

	ADVANCE-LINE ED
Scope:	Safety and performance requirements applicable to fire and/or smoke control products limited to; Industrial, commercial and garage doors and gates according to the scope covered by EN 13241 or Windows (including roof windows) and external pedestrian doorsets covered by EN 14351-1.
The product fulfils the essential characteristic of:	See Annex 1
Intended use:	Fire and/or smoke compartmentation and/or escape routes
Placed on the market under the name or trade mark of:	JELD-WEN Sverige AB Förrådsgatan Postbox 81 SE-265 81 Åstorp Sweden
and produced in the manufacturing plant:	CPA40029

This attests that all provisions concerning the performance described in Annex ZA of the standard(s)

EN 16034:2014 : **Pedestrian doorsets, industrial, commercial, garage doors and openable windows — Product standard, performance characteristics — Fire resisting and/or smoke control characteristics**

under system 1 for the performance set out in this certificate are applied and that the factory production control conducted by the manufacturer is assessed to ensure the

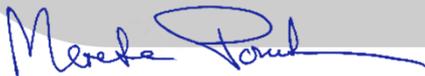
CONSTANCY OF PERFORMANCE OF THE CONSTRUCTION PRODUCT.

This certificate was first issued on 2023-10-05 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified product certification body.

The attached annexes form part of this certificate.

Date of issue: **2025-02-12**

(This certificate supersedes the previous version of this certificate issued 2023-10-05)



Merete Poulsen
Responsible for evaluation



Allan Christensen
Responsible for certification decision

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Annex 1

CLASSIFICATION

report no. PCA11015A, rev.1, 2025-02-07.

The product is classified according to the following combinations of performance and classes as appropriate:

Designation	Classification
ALED-60-F130	EI ₁ 30-C*
ALED-60-F130SA	EI ₁ 30-CSa*
ALED-77-F130	EI ₁ 30-C*
ALED-77-F130SA	EI ₁ 30-CSa*

The classification is valid for fire resistance from either side.

The classification is valid for smoke control from either side.

*the self-closing classification is only valid provided the doorsets are fitted with a door closer.

EXTEND

The product is a side hinged single leaf door in a timber frame, with or without glazed side and over panels.

For ALED products, the sponsor has defined the following combinations of designations and performance characteristics:

Designation	Essential characteristics	Performance	Limitations
ALED-60-F130	Resistance to fire	EI ₁ 30	The self-closing classification is only valid provided the doors are fitted with a door closer
	Smoke control	NPD	
	Ability to release	NPD	
	Self-closing	C	
	Durability of ability to release	NPD	
	Durability of self-closing Against degradation: Against ageing:	NPD NPD	
ALED-60-F130SA	Resistance to fire	EI ₁ 30	The self-closing classification is only valid provided the doors are fitted with a door closer
	Smoke control	Sa	
	Ability to release	NPD	
	Self-closing	C	
	Durability of ability to release	NPD	
	Durability of self-closing Against degradation: Against ageing:	NPD NPD	
ALED-77-F130	Resistance to fire	EI ₁ 30	The self-closing classification is only valid provided the doors are fitted with a door closer
	Smoke control	NPD	
	Ability to release	NPD	
	Self-closing	C	
	Durability of ability to release	NPD	
	Durability of self-closing Against degradation: Against ageing:	NPD NPD	
ALED-77-F130SA	Resistance to fire	EI ₁ 30	The self-closing classification is only valid provided the doors are fitted with a door closer
	Smoke control	Sa	
	Ability to release	NPD	
	Self-closing	C	
	Durability of ability to release	NPD	
	Durability of self-closing Against degradation: Against ageing:	NPD NPD	

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The door type designation ALED-XX-YYYYY is defined as follows:

ALED: ADVANCE LINE Exterior Door, main door type designation
XX: Nominal door leaf thickness in mm, can be either 60 mm or 77 mm
YYYYY: Fire safety characteristics

F130: Fire resistance classification EI₁ 30 with self-closing ability
F130SA: Fire resistance classification EI₁ 30, self-closing ability combined with smoke control classification Sa

The doorset designations can be complemented by further characteristics and performances which are unrelated to and do not influence the fire and/or smoke safety performance.

TECHNICAL BASIS

The details of field of application including detailed build standard is described in the classification reports no. PCA11015A, rev.1, 2025-02-07.

TEST REPORTS AND OTHER DOCUMENTATION

See Annex 2 (page 4-9).



Annex 2

Test report file no.	Issue date	Name of sponsor	Name of laboratory	Test method	Sampling by	Results	Door type	Door leaf dimensions (Ex rebates)	Orientation	Special features	Supporting construction
Test reports ; Door type ADVANCE LINE Exterior Door											
PGA10688A rev1	18-12-2015	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1:2014	NB no 2531	E: 40 min I1: 39 min I2: 39 min	Single leaf door	width: 1025 mm, height: 2033 mm	Both ways	Glass pane, glazing method: Alu-bead	low-density rigid supporting construction
PGA10689A rev2	04-10-2019	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1:2014	NB no 2531	E: 41 min I1: 34 min I2: 39 min	Single leaf door	width: 1025 mm, height: 2033 mm	inwards	side panels	low-density rigid supporting construction
PG12236	27-10-2010	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1:2008	client	E: 33 min I1: 33 min I2: 33 min	Single leaf door	width: 1125 mm, height: 2219 mm	both ways	Glass pane, glazing method: Character	low-density rigid supporting construction
PG12116	28-10-2009	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1:2008	client	E: 37 min I1: 37 min I2: 37 min	Single leaf door	width: 1026 mm, height: 2133 mm	outwards	Glass pane: Plug, Side panel	Low density (650 kg/m ³) rigid wall, thickness 150 mm
PGA10197	17-12-2012	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1:2008	client	E: 34 min I1: 34 min I2: 34 min	Single leaf door	width: 885 mm, height: 2069 mm	both ways	3-point lock	Low density (650 kg/m ³) rigid wall, thickness 150 mm
P605085	22-03-2007	JELD-WEN Sverige AB	SP; Sweden	EN 1634-1:2000	client	E: 30 min I1: not measured I2: 30 min	Single leaf door	width: 1026 mm, height: 2133 mm	both ways	intermediate layers in core, assessories	low-density rigid supporting construction
P703607	08-10-2007	JELD-WEN Sverige AB	SP; Sweden	EN 1634-1:2000	client	E: 34 min I1: not measured I2: 34 min	Single leaf door	width: 1125 mm, height: 2219 mm	inwards	intermediate layers in core	low-density rigid supporting construction



PGA11126A	30-11-2017	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1:2014	NB no 2531	E: 41 min I1: 39 min I2: 41 min	Single leaf door	width: 925 mm, height: 2033 mm	inwards	Alternative glue, Abson hinge 110x36 KSS	low-density rigid supporting construction
PGA11961A rev1	02-09-2021	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1:2014+A1:2018	NB no 2531	E: 36 min I1: 34 min I2: 36 min	Single leaf door	width: 925 mm, height: 2233 mm	inwards	glazed side panel, lock LC120, hinge 110x36 KSX Wide, handle HOPPE, additional glue for character glazing, decor posts on side light	low-density rigid supporting construction
PGA12387B	08-03-2024	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1:2014+A1:2018	NB no 2531	E: 36 min I1: 36 min I2: 36 min	Single leaf door	width: 925 mm, height: 2033 mm	inwards	440 kg/m ³ Pine wood, 0.3 mm alu sheets instead of 0.45 mm, alternative glue, new type and positioning of intumescent seal, Fiskars hinge 110x36 KSS FF, Keep 1207a FF strike, electronic lock Dorma dkey MTL9291, WPC threshold	low-density rigid supporting construction

Additional test reports ; Similar door types



Test report file no.	Issue date	Name of sponsor	Name of laboratory	Test method	Sampling by	Results	Door type	Door leaf dimensions (Ex rebates)	Orientation	Special features	Supporting construction
PGA10576	11-02-2015	JELD-WEN Danmark A/S	DBI, Denmark	EN 1634-1:2014	client	E: 31 min I1: 31 min I2: 31 min	Singel leaf Door type FCORE	width: 941 mm, height: 2052 mm	both ways	Hardware assessories	low-density rigid supporting construction
* PGA10681A	26-05-2015	JELD-WEN Danmark A/S	DBI, Denmark	EN 1634-1:2014	NB no 2531	E: 39 min I1: 29 min I2: 39 min	Single leaf door type AL- core	width: 1124 mm, height: 2052 mm	both ways	Cable transfers	low-density rigid supporting construction
P800694	09-05-2008	JELD-WEN Sverige AB	SP, Sweden	EN 1634-1:2000	client	E: 40 min I1: not measured I2: 40 min	Single leaf door type PL- core	width: 1126 mm, height: 2040 mm	both ways	Hardware assessories	low-density rigid supporting construction
* PGA12142b	21-12-2009	JELD-WEN Danmark A/S	DBI, Denmark	EN 1634-1:2008	client	E: 41 min I1: 21 min I2: 21 min	Single leaf door type L- core	width: 1126 mm, height: 2040 mm	outwards	Hardware	low-density rigid supporting construction
PGA10643	07-07-2015	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1:2014	client	E: 39 min I1: 37 min I2: 37 min	Double leaf door type L- core	width: 1062 mm, height: 2340 mm	inwards	Hardware	low-density rigid supporting construction
P303862A	10-12-2003	JELD-WEN Sverige AB	SP, Sweden	EN 1634-1:1999	client	E: 67 min I1: not measured I2: 65 min	Double leaf door type NL- core	width: 1126 mm, height: 2040 mm	outwards	Hardware	low-density rigid supporting construction
PGA10627	06-05-2015	JELD-WEN Suomi Oy	DBI, Denmark	EN 1634-1:2014	client	E: 40 min I1: 35 min I2: 40 min	Double leaf door type GO1	width: 941 mm, height: 2052 mm	both ways	Hardware	low-density rigid supporting construction
311.11TPAD		JELD-WEN Suomi Oy	TUV Eesti	EN 1634-1:2008	client	E: 42 min I1: 39 min I2: 39 min		width: 941 mm, height: 2052 mm	both ways	Hardware	
PGA11042A rev1	03-09-2018	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1: 2014 + A1:2018	NB no 2531	E: 35 min I1: 35 min I2: 35 min	Single leaf door type ADVANCE Line ECO	width: 725 mm, height: 2233 mm	inwards	Side panels, Abloy hinge 110x36 KSS	low-density rigid supporting construction



PGA11084A rev1	03-09-2018	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1: 2014 + A1:2018	NB no 2531	E: 37 min I1: 36 min I2: 37 min	Single leaf door type ADVANCE Line ECO	width: 1225 mm, height: 2233 mm	both ways	Over panel and infill side panel	low-density rigid supporting construction
PGA11250A rev1	04-09-2018	JELD-WEN Sverige AB	DBI, Denmark	EN 1364-1: 2015	NB no 2531	E: 68 min I: 68 min	Side panel for door	Side panel: width: 998 mm, height: 2280 mm	opposite direction as PGA11042A	Side panel	low-density rigid supporting construction
PGA11604B	05-02-2020	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1: 2014 + A1:2018	NB no 2531	E: 68 min I1: 64 min I2: 68 min	Single leaf door type NL- core	width: 1126 mm, height: 2046 mm, thickness 61 mm	inwards	door closer type GEZE TS 5000	low-density rigid supporting construction
PGA11605A	24-01-2020	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1: 2014 + A1:2018	NB no 2531	E: 40 min I1: 36 min I2: 40 min	Single leaf door type L- core	width: 1126 mm, height: 2045 mm, thickness 39 mm	both ways	door closer type GEZE TS 5000	low-density rigid supporting construction
PGA11930B	14-06-2017	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1: 2014	NB no 2531	E: 41 min I1: 35 min I2: 41 min	Single leaf door type L- core	width: 1103 mm, height: 2045 mm, thickness 39 mm	inwards	door closer type ASSA DC 340	low-density rigid supporting construction
PGA10930A	14-06-2017	JELD-WEN Danmark A/S	DBI, Denmark	EN 1634-1: 2014	NB no 2531	E: 40 min I1: 35 min I2: 40 min	Single leaf door type L- core	width: 1003 mm, height: 2245 mm, thickness: 39 mm	inwards	lock ASSA Abloy EL 580	low-density rigid supporting construction
PX04672B rev1	23-08-2016	Assa AB	SP, Sweden	EN 1634-1:2008	client	E: 44 min I1: not measured I2: 44 min	Single leaf door	width: 925 mm, height: 2015 mm, thickness: 60 mm	both ways	lock Doorman V2N	flexible standard supporting construction
PGA11930B	14-06-2017	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-1: 2014	NB no 2531	E: 41 min I1: 35 min I2: 41 min	Single leaf door type L- core	width: 1103 mm, height: 2045 mm, thickness 39 mm	inwards	door closer type ASSA DC 340	low-density rigid supporting construction
PGA12387A	08-03-2024	JELD-WEN Danmark A/S	DBI, Denmark	EN 1634-1: 2014+A1:2018	NB no 2531	E: 35 min I1: 34 min I2: 35 min	Single leaf door	width: 925 mm, height: 2033 mm, thickness: 61 mm	inwards	Keep 1407a strike plate	low-density rigid supporting construction

Classification reports (for glass documentation and supporting constructions etc.)



2008-Efectis-R0737	15-10-2008	Vetrotech Saint-Gobain International AG	Efectis Nederland	EN 13501-2:2003		EI 30 / EW 45					Product family Contraflam 30 IGU (double IGU)
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EXAP reports (for alternative side- and overpanel)

PHB10070A	29-11-2021	JELD-WEN Sverige AB	DBI, Denmark	EN 15269-3:2012							Product family ADVANCE LINE ECO Exterior door
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Other reports

Test report file no.	Issue date	Name of sponsor	Name of laboratory	Test method	Sampling by	Results	Door type	Door leaf dimensions (Ex rebates)	Orientation	Special features	Supporting construction
444-13TPU	09-01-2014	JELD-WEN Suomi Oy	TUV Eesti	EN 1634-1:2008	client	E: 34 min I1: 34 min I2: 34 min	Single leaf door, other door type	width: 894 mm, height: 2203 mm, thickness: 71 mm	both ways	Hardware	low-density rigid supporting construction
PGA11615A	22-01-2020	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-2:2009	client	E: 60 min I: 49 min	Segment of ADVANCE LINE Exterior door	width: 1100 mm, height: 1100 mm, thickness: 60 mm	-	Letterbox, both ways	low-density rigid supporting construction

Test report	Issue date	Name of sponsor	Name of laboratory	Test method	Sampling by	Results	Door type	Door leaf dimensions (Ex rebates)	Orientation	Special features	Supporting construction
Reference tests for single leaf doorsets; Door type ADVANCE LINE, Exterior Door											
PGA10767A	22-12-2015	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-3:2009	NB no 2531	Sa: 0,3 m3/h/m S200: 9,8 m3/h	Single leaf door	width: 925 mm height: 2033 mm	Both ways	Glazed	Flexible supporting construction

Additional tests; Door type ADVANCE LINE, Exterior Door



PGA10766A	05-01-2016	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-3:2009	NB no 2531	Sa: 0,5 m3/h/m S200: 13,0 m3/h	Single leaf door	width: 925 mm height: 2033 mm	Both ways	Alternative glazing method	Flexible supporting construction
PGA10765A	05-01-2016	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-3:2009	NB no 2531	Sa: 0,1 m3/h/m S200: 25,7 m3/h	Single leaf door	width: 1125 mm height: 2233 mm	Both ways*	Alternative glazing method, multiple glass panes, side panels	Flexible supporting construction
PGA11126B	11-12-2017	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-3:2009	NB no 2531	Sa: 1,6 m3/h/m S200: 6,7 m3/h	Single leaf door	width: 925 mm height: 2033 mm	Both ways	Alternative glue method for door construction	Flexible supporting construction

*can only be used for further variations from one direction

Additional tests; Door type ADVANCE LINE ECO, Exterior Door											
PGA11083A	07-09-20018	JELD-WEN Sverige AB	DBI, Denmark	EN 1634-3:2009	NB no 2531	Sa: 0,3 m3/h/m S200: 18,5 m3/h	Single leaf door	width: 1125 mm height: 2233 mm	Both ways	Side and over panels	Flexible supporting construction

