

# PAINT GRADE

## FD30 44mm

### – EXTERNAL FIRE DOOR

#### SPECIFICATIONS

##### Fire Rating

FD30 44mm 30minute to BS476:Part 22: 1987 (CERTIFIRE CF192).

##### Construction

Flush face with softwood stiles and rails and complementing exposed hardwood lippings. Wood veneer face with a tubular chipboard core.

##### Door Codes

F1XF

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.2mm veneered wood fibre board.

##### Components

Stiles: Softwood min 38mm (nominal)  
Rails (outer): Softwood min 32mm (nominal)  
Rails (inner): Chipboard min 38mm (nominal)  
Core: Tubular chipboard  
Lockblock: N/A  
Lipping: 6mm hardwood complementing in colour (exposed)

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

##### Finish

Supplied un-finished for hi-build paint finish only (staining is not recommended).

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

##### Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 30 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

Cutting of apertures or glazing on site is not permitted and invalidates the fire certification. Third party BWF-Certifire licensed processors are able to complete this ancillary work when required.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# PAINT GRADE

## FD60 54mm

### – EXTERNAL FIRE DOOR

#### SPECIFICATIONS

##### Fire Rating

FD60 54mm 60minute to BS476:Part 22: 1987 (CERTIFIRE CF177).

##### Construction

Flush face with softwood and hardwood stiles and rails and complementing exposed hardwood lippings. Wood veneer face with a flaxboard core.

##### Door Codes

F1XFD

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

5.0mm veneered wood fibre board.

##### Components

Stiles (outer): Softwood min 38mm (nominal)

Stiles (inner): Softwood min 38mm (nominal)

Rails (outer): Hardwood min 38mm (nominal)

Rails (inner): Hardwood min 38mm (nominal)

Core: Flaxboard

Lockblock: N/A

Lipping: 10mm hardwood complementing in colour (exposed)

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

##### Finish

Supplied un-finished for hi-build paint finish only (staining is not recommended).

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

##### Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 60 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

Cutting of apertures or glazing on site is not permitted and invalidates the fire certification. Third party BWF-Certifire licensed processors are able to complete this ancillary work when required.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# PAINT GRADE

## GG01 GLAZED FD30 44mm

### – EXTERNAL FIRE DOOR

#### SPECIFICATIONS

##### Fire Rating

FD30 44mm 30minute to BS476:Part 22: 1987 (CERTIFIRE CF192).  
Glazed with 7.2mm PyroShield2 wired glass.

##### Construction

Flush face with softwood stiles and rails and complementing hardwood lippings.  
Wood veneer face with a tubular chipboard core.

##### Door Codes

F1XF+GG01

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.2mm veneered wood fibre board.

##### Components

Stiles:	Softwood min 38mm (nominal)
Rails (outer):	Softwood min 32mm (nominal)
Rails (inner):	Chipboard min 38mm (nominal)
Glazing framing:	6mm hardwood lining
Glazing bead:	Meranti or MDF
Core:	Tubular chipboard
Lockblock:	N/A
Lipping:	6mm hardwood complementing in colour

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

##### Finish

Supplied un-finished for paint finish only (staining is not recommended).

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

##### Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 30 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# PAINT GRADE

## GG05 GLAZED FD30 44mm

### – EXTERNAL FIRE DOOR

#### SPECIFICATIONS

##### Fire Rating

FD30 44mm 30minute to BS476:Part 22: 1987 (CERTIFIRE CF192).  
Glazed with 7.2mm PyroShield2 wired glass.

##### Construction

Flush face with softwood stiles and rails and complementing hardwood lippings.  
Wood veneer face with a tubular chipboard core.

##### Door Codes

F1XF+GG05

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.2mm veneered wood fibre board.

##### Components

Stiles:	Softwood min 38mm (nominal)
Rails (outer):	Softwood min 32mm (nominal)
Rails (inner):	Chipboard min 38mm (nominal)
Glazing framing:	6mm hardwood lining
Glazing bead:	Meranti or MDF
Core:	Tubular chipboard
Lockblock:	N/A
Lipping:	6mm hardwood complementing in colour

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

##### Finish

Supplied un-finished for paint finish only (staining is not recommended).

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

##### Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 30 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# PAINT GRADE

## GG06 GLAZED FD30 44mm

### – EXTERNAL FIRE DOOR

#### SPECIFICATIONS

##### Fire Rating

FD30 44mm 30minute to BS476:Part 22: 1987 (CERTIFIRE CF192).  
Glazed with 7.2mm PyroShield2 wired glass.

##### Construction

Flush face with softwood stiles and rails and complementing hardwood lippings.  
Wood veneer face with a tubular chipboard core.

##### Door Codes

F1XF+GG06

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.2mm veneered wood fibre board.

##### Components

Stiles:	Softwood min 38mm (nominal)
Rails (outer):	Softwood min 32mm (nominal)
Rails (inner):	Chipboard min 38mm (nominal)
Glazing framing:	6mm hardwood lining
Glazing bead:	Meranti or MDF
Core:	Tubular chipboard
Lockblock:	N/A
Lipping:	6mm hardwood complementing in colour

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

##### Finish

Supplied un-finished for paint finish only (staining is not recommended).

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the BWF-Certifire fire certification label and manufacturing identifications.

##### Installation Note

The doors have been tested to BS476 pt 22:1987 and are approved by BWF-Certifire of being capable of achieving 30 minute fire resistance when fitted in accordance with the installation instruction delivered with every door.

All doors must be fitted with intumescent strips to the top and sides of the door leaf or frame.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.



# PAINT GRADE

## SOLID CORE

### – EXTERNAL DOOR

#### SPECIFICATIONS

##### Construction

Flush face with softwood stiles and rails and complementing exposed hardwood lippings. Wood veneer face with a tubular chipboard core.

##### Door Codes

F1X

##### Moisture Content

10% (+/-2%) in accordance with BS:EN942.

##### Facings

3.2mm veneered wood fibre board.

##### Components

Stiles:	Softwood min 38mm (nominal)
Rails:	Softwood min 32mm (nominal)
Core:	Tubular chipboard
Lockblock:	N/A
Lipping:	6mm hardwood complementing in colour (exposed)

##### Lock Area

Locks and handles may be fitted centrally in height either side of the door, maximum dimensions specified on installation instructions provided.

##### Finish

Supplied un-finished for hi-build paint finish only (staining is not recommended).

##### Maximum Trim

6mm from the bottom of the door and 4mm from each vertical edge. The top of the door is not allowed to be trimmed due to the manufacturing identifications.

##### Maintenance

We recommend wiping down all surfaces with a clean damp cloth at least 4 times per year. We do not recommend using cleaning solutions or abrasive materials as this will damage the door.

Re-decorate the door as necessary always following the paint manufacturer's instructions.

