

Certificate of Product Approval

Certificate Number: 1023a

Issue: 05

JELD-WEN UK LIMITED

Snow Hill
Melton Mowbray
Leicestershire
LE13 1PD



is authorised to use the LPCB mark in association with the product(s) listed in this certificate and appendix having complied with the requirements of the standard(s) as detailed below:

Products

Fire Protected Timber Escape Stairs
Jeld-Wen Fire Protected Stair

Standards

SD198 (Appendix B11)/BD2569
Fire Protected Timber Escape Stairs.

This Certificate is maintained and held in force through regular surveillance activities and subject to the corresponding ISO 9001 Certificate being maintained.

Signed for BRE Global Ltd.

Karen Coull

Certification Scheme Manager

21 August 2018

Date of Issue

09 March 2011

Date of First Issue



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BRE Global Ltd, Garston, Watford, WD25 9XX
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Appendix to Certificate No: 1023a JELD-WEN UK LIMITED

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Product Name	Stair Geometry	Timber Type		Stair Treatment Applied	LPCB Ref. No.
		Treads/risers	Other timber components (strings/handrail, newel posts and balusters)		
Jeld-Wen Fire Protected Stair	Straight flight	FR MDF / FR MDF	Kerto-S / Hemlock	Intumescent coating	1023a/02
Jeld-Wen Fire Protected Stair	Dog-leg	FR MDF / FR MDF	Kerto-S / Hemlock	Intumescent coating	1023a/08

Notes:

1. All stair cases must be under-drawn with a single 12.5mm layer of Type F plasterboard fixed to the strings with 25mm clout nails at 150mm maximum centres.
2. The maximum permitted span for the treads are 1160mm between strings.
3. Dog-leg systems cover alternative geometries to those tested such as left or right handed returns with a minimum distance of 110mm between return flights and a minimum landing of 2340mm.
4. Approved installation configurations and Timber treatment processed are shown below.

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LPCB Ref. No.	Component	Treatment Process	Material
1023a/02	Strings	2 coats of Envirograf ES/VFR fire protection coating applied at a rate of 12-15m ² /litre/coat in accordance with manufacturer's instructions.	32 x 350mm Kerto-S
1023a/02	Treads	None	25mm Euroclass B FR MDF by Premier Forest Products Ltd
1023a/02	Risers	None	12mm Euroclass B FR MDF by Premier Forest Products Ltd
1023a/02	Newel Posts	2 coats of Envirograf ES/VFR fire protection coating applied at a rate of 12-15m ² /litre/coat in accordance with manufacturer's instructions.	90 x 90mm softwood square stop chamfered or square
1023a/02	Handrail	2 coats of Envirograf ES/VFR fire protection coating applied at a rate of 12-15m ² /litre/coat in accordance with manufacturer's instructions.	63 x 44mm softwood profiled
1023a/02	Balusters	2 coats of Envirograf ES/VFR fire protection coating applied at a rate of 12-15m ² /litre/coat in accordance with manufacturer's instructions.	41 x 41mm softwood stop chamfered or square
1023a/08	Strings	2 coats of Envirograf ES/VFR fire protection coating applied at a rate of 12-15m ² /litre/coat in accordance with manufacturer's instructions.	32 x 350mm Kerto-S
1023a/08	Treads	None	25mm Euroclass B FR MDF by Premier Forest Products Ltd
1023a/08	Risers	None	15mm Euroclass B FR MDF by Premier Forest Products Ltd

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LPCB Ref. No.	Component	Treatment Process	Material
1023a/08	Newel Posts	2 coats of Envirograf ES/VFR fire protection coating applied at a rate of 12-15m ² /litre/coat in accordance with manufacturer's instructions.	90mm stop chamfered or square Hemlock
1023a/08	Handrail	2 coats of Envirograf ES/VFR fire protection coating applied at a rate of 12-15m ² /litre/coat in accordance with manufacturer's instructions.	63 x 44mm Hemlock
1023a/08	Balusters	2 coats of Envirograf ES/VFR fire protection coating applied at a rate of 12-15m ² /litre/coat in accordance with manufacturer's instructions.	41mm stop chamfered or square Hemlock

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