

SLIDING SASH WINDOW FITTING & FIXING GUIDELINES



CAUTION SAFETY: Large windows and glass units are heavy and may be hazardous. Great care **MUST** be taken to avoid injury during manual handling and particular precautions are required when working at height. The following instructions and recommendations must be followed. Failure to do so may affect the guarantee and the long term performance of the window and glazing.

Contents

| | | | |
|----------------------|----|-----------------------|----|
| Introduction | 02 | Installation | 05 |
| Finishing | 03 | Hinge Operation | 06 |
| Biocide Regulations | 03 | Maintenance | 08 |
| Building Regulations | 03 | Performance | 08 |
| Tools Required | 04 | Guarantees | 09 |
| Storage | 04 | Troubleshooting Guide | 11 |
| What you receive | 04 | | |

Introduction

Thank you for purchasing a Vertical Sliding Sash window from JELD-WEN.

JELD-WEN timber windows are designed and manufactured in Britain and are fully weather stripped to achieve BS 6375 Pt1. Glazing is supplied with toughened safety glass to BSEN12150 where appropriate.

The windows are made from engineered finger jointed timber which is preservative treated for long life (See biocide regulations information contained within this document)

Before commencing installation read through these instructions very carefully ensuring the Product has reached you in a satisfactory condition.

IMPORTANT:

Installation of these Windows should be carried out by a minimum of two people.

Prior to installing the product please ensure you have carefully inspected each package. In the unlikely event you discover any damage or defect do not proceed to fit until you have notified JELD-WEN (0845 122 2893 option 3)

This window and all its components should be stored in a dry flat location prior to and during installation.



JELD-WEN factory glazed windows and external doorsets have been CE marked as directed under European law on 1 July 2013.

Building Regulations

Please consult with your building designer to ensure compliance with current building regulations such as Approved Documents B, E, F, K, L, N & Q.

Replacing windows is notifiable work and MUST either be carried out by a FENSA or other registered installer, or with prior Building Control approval.

Registered FENSA companies can be found at www.fensa.co.uk

1 Finishing

If windows are supplied primed then as soon as these products are exposed to the elements they are at risk.

Under normal building conditions primed windows require an undercoat and top coat of paint within three months exposure.

If primed finishes have deteriorated because of prolonged exposure, the surface must be properly prepared, and re-primed before finishing and a knotting solution should be applied over any visible knots. Take care not to paint over any form of weatherstrip as this will adversely affect the performance.

JELD-WEN fully finished windows have a Hi-Build factory applied paint finish. It is tough, durable and microporous allowing the timber to breathe, preventing build-up of excess moisture under the coating.

Modest maintenance of the finish is important to ensure the long service of these products.

Step by Step maintenance guide

1. Annual Inspection: The paint finish should be inspected annually (as a minimum) for damage, typically caused by a window cleaners ladder or objects being passed through the window.
2. If damage is found it must be dealt with promptly by sanding back to the undamaged frame and touching up with a matching microporous paint and top coat.
3. The intervals between planned maintenance cycles will vary depending on your location and exposure rating - maritime or industrial areas require more regular re-decoration than sheltered locations. Please refer to www.jeld-wen.co.uk for further information.

The first maintenance cycle should be carried out, regardless of the appearance of the windows. The original paint finish in exposed areas will have worn away to around half its original specification and will need to be restored back to its original state. Simply wash the frame down with a dilute soap solution, dry and lightly rub down the surface with fine 'wet and dry' sandpaper, grit (280 to 400) grade. Dust off and clean using a damp cloth removing any remaining surrounding dust, then apply one top coat of microporous paint* over the exposed surfaces. There should be no need to paint rebates or concealed faces as these should be in good condition and no erosion should have occurred. The next planned maintenance cycle should be in no longer than 7 years. In more severe locations it is recommended to carry this out more frequently to maintain protection.

* Microporous paint that is either water or solvent (oil) based can be used. Manufacturer's instructions must be followed paying particular attention to temperature at the time of application.

Cleaning

When cleaning the outside (or inside) of windows fitted with projecting hinges or reversible hardware from the inside, care must be taken to ensure maximum safe reaching capabilities detailed in BS 8213-1 are not exceeded. Building design and reveal depths can affect this and considerations must be taken during the risk assessment for safe cleaning for each installation. This can be assisted by using an extended implement for cleaning.

Condition of Sale

In the event of this window being proven to have a manufacturing defect, where a replacement is needed, the liability of the seller shall under no circumstances exceed the price of the defective window. We shall not be held responsible for any incidental work or for problems resulting from poor workmanship. The foregoing does not affect your statutory rights.

For further information please refer to our website www.jeld-wen.co.uk

Due to the construction of engineered timber:

- finger/laminate joints may be visible on the finished product.
- visible grain can vary between individual engineered sections.
- timber is a natural product and will swell or shrink to varying degrees dependent on location etc.

Glass units

- Defects will only be considered under the standards of the GGF Code of Good Practice
- Due to the high thermal properties of insulating glass units, condensation may form on external faces of the glass units if environmental conditions allow.

Thermal Bridging

- in certain applications this may result in condensation forming on the products metallic surfaces.

Biocide Regulation:

JELD-WEN exterior joinery is treated with an approved wood preservative and protected against wood decaying fungi.

For Vertical Sliding Sash products the active ingredients are tebuconazole, propiconazole and cypermethrin.

Preserved wood should not be cut or otherwise reworked as this will expose un-preserved wood. Any surface which is exposed by cutting or drilling must be re-treated with an HSE approved cut end preservative. Follow the instructions for safe use on the manufacturers' safety data sheet.

2 Tools Required

The following tools and items are required to carry out the installation of the doorset.

- Spirit level
- Power Drill
- Screwdriver or Power driver
- Measuring tape
- Appropriate Silicone sealant
- Mallet – Rubber headed
- Screw head bit
- Masonry Drill bit

(Determined by the size of the fixings used.)

3 Storage

Any shrink wrapping or other protective packaging should be kept in place as long as possible.

Unglazed and unfinished, windows should be stored under cover, preferably inside a building. If they are stored outside they should be kept clear of the ground on level bearers and protected from dampness and sunlight with a tarpaulin. Polythene sheets should not be used as this can act as a greenhouse and encourage hot, humid conditions. There should be space for air to circulate around the windows. Factory finished and/or glazed windows need extra care to avoid damage to the painted surfaces or glass.

They should be stored vertically to prevent water accumulating on top of the glazing units.

When being removed from storage windows should be lifted, not dragged. They should be lifted by the main frame and carried in a vertical position to avoid distortion.

4 What you receive

The Windows are delivered on a pallet, check quantities on your delivery ticket are the same as those on the pallet.

If there are any items missing phone JELD-WEN on: 0845 122 2893

Window handles and fixings supplied loose attached to head of the window, if not already fitted to sash.



5 Installation

Windows can be fitted either during the course of construction or fitted into preformed openings at a later stage. Building-in factory finished windows during the course of construction should be avoided if possible, if however this is not possible, the materials adjacent to the opening should not be fitted tightly in order to prevent distortion of the frame. Fully finished windows should be installed into preformed openings. Side tolerances between the frame and the structural opening should not exceed 10mm on each side.

It is recommended that the opening into which the window is to be installed is 12mm larger (6mm each side) in both height and width than the overall window sizes given in the table below:

| Module Size | Actual | Actual |
|---------------|-------------|--------------|
| | Frame Width | Frame Height |
| 1200 x 1050mm | 1195mm | 1045mm |
| 1200 x 1200mm | 1195mm | 1195mm |
| 1770 x 1350mm | 1765mm | 1345mm |
| 915 x 1050mm | 910mm | 1045mm |

When not building-in, openings can be formed using either proprietary templates or site constructed templates, these templates should produce openings that are between 10mm to 20mm larger than the overall actual window size depending on the the installation method.

Lintels should be positioned clear of the window head as windows must not be used for load bearing. Pre-formed openings should be larger than the frame that will be fitted into them. A tight fit could cause distortion of the frame. A clearance of at least 5mm should be provided all around the frame, however, clearances more than 15mm will be difficult to seal after the frame is installed. Building regulations require the installation to achieve a level of airtightness

We recommend the Illbruck i3: system for high levels of air tightness. There should be a correctly installed damp proof course around all the openings to prevent moisture moving from the outer construction to the inner construction.

There should be adequate insulation fitted between the inner and outer construction to reduce heat loss at the window openings. The window should be positioned in the opening such that it covers at least 30mm of the insulation.

Note:

- Proprietary insulating products may have particular requirements for installation. In these cases follow the manufacturer's recommendations.
- When installing windows into timber frame constructions, care must be taken to allow for differential movement between the external construction and the timber frame and for fire stopping at the window opening.

Windows should be fitted without distortion. They should be levelled and upright and the position checked with a spirit level.

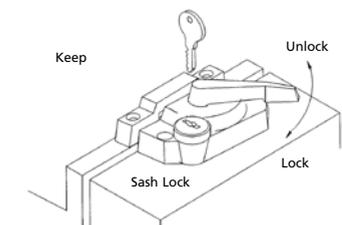
Windows should be secured in the openings by fixings at each side positioned approximately 150mm from the top and bottom of the window and then at no more than 450mm centres in between. Fixings are not required at the top and bottom for frame widths up to 1800mm, for wider frames up to 3600mm, a central fixing will be required. When securing the frame care must be taken not to distort the components as this could impair the operation of the window.

6 Operating the window

Sash lock operation

Ensure sashes are correctly aligned before operating the sash lock.

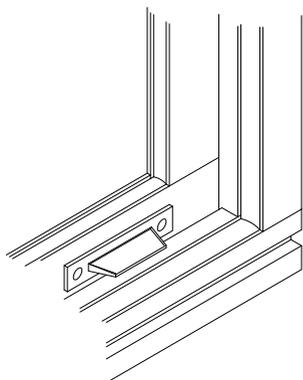
WARNING: If the Sash balances are not adjusted the upper sash may fall quickly when the sash lock is released. Refer to Balance Adjustment, page 7.



6 Operating the window (continued)

Sash lifts

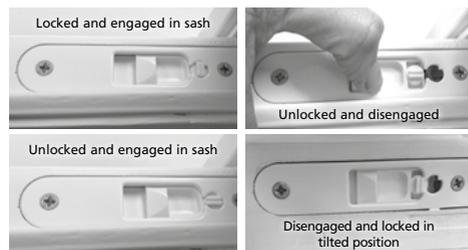
Window Sash lifts are supplied, in the same finish as the lock.



Sash tilt operation

Note: Not applicable to PAS 24 and oversized windows

To tilt the sash for cleaning raise the bottom sash clear of the sill profile. Firstly unlock the latch as shown in the diagram below. Pull both slide latches to the centre of the sash and lock into position. Tilt back onto the tilt restrictors, controlling the sash with both hands, until the tilt restrictor is fully supporting the sash.



To replace the sash, reverse the above procedure ensuring that both slide latches are fully engaged.

To tilt the top sash firstly ensure the bottom sash is fully tilted in. Pull the top sash down to operate the slide latches, then repeat the above process.

Optional opening restrictor to lower sash

Fit the restrictor to the left hand stile of the lower sash, as pictured, so that it is about 4mm from the jamb and 10mm from the top of the sill profile. Raise the lower sash so that the opening is not more than 100mm and mark the position of the angle plate on the jamb. Fix the angle plate at the marked position so that it is approx 2mm from the sash stile and engages against the restrictor strike plate. Ensure it allows the sash to clear when released.

When sash has been opened beyond 100mm and is then lowered to close, the restrictor will automatically re-engage.



Tilt restrictor

Release the Tilt Restrictor for balance adjustment or window maintenance only.

Ensure tilt latches are locked open and the sash is fully supported during this process. To release the tilt restrictor for balance adjustment support the sash and push the stainless steel bar upwards whilst depressing the small spring into the groove.

Take care not to bend the stainless steel bar when disengaged.

This release mechanism must not be used during normal operation.

To refit reverse the above process.



6 Operating the window (continued)

Removing sashes

To remove the sashes from the Vertical Sliding window tilt the lower sash so that it is retained by the tilt restrictor. Lower the upper sash and tilt it inwards so that it rests on the lower sash. Using a flat blade screwdriver or thin knife remove the plastic rivets that link the retaining sleeve on the sash to the retaining arm that is secured in the pivot shoe.

Keep the rivets to secure the sashes when they are replaced.

With the rivets removed the sashes can slide away from the retaining arms. To remove the lower sash, first release the restrictor arms then repeat the process described above.

To replace the sashes slide the retaining sleeves over the retaining arms and replace the plastic rivets.

Note. There is a small rod in the centre of the plastic rivets that splays the stem of the rivet and helps it to be retained when in position. To replace the rivet this rod will need to be pushed out of the stem to allow the rivet to be inserted and then pushed back inside to splay the stem and secure the rivet.



Balance adjustment

Note: Balances are preset to accommodate the weight of the sash, but friction, created by the installation, may require further minor adjustment. A correctly balanced sash has a smooth movement in both directions.

The installer is responsible for any tension adjustments that may be required before use.

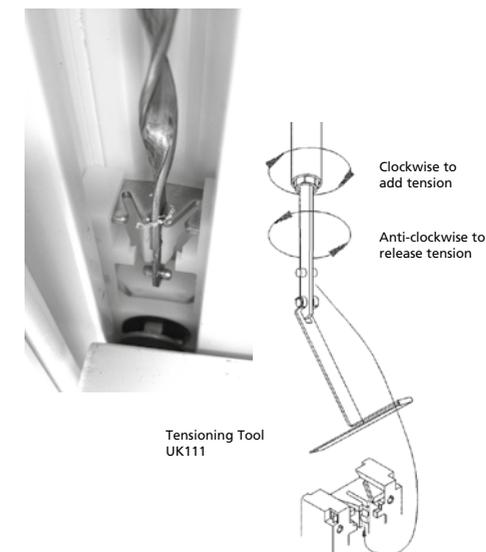
To adjust the tension on spiral balances; attach the tensioning tool to the bottom pin and remove the rod from the pivot shoe. Allow the rod to retract to within approximately 50mm of the end of the tube.

To release tension rotate the balance one turn anti-clockwise.

To add tension rotate the balance one turn clockwise.

Reconnect the balance to the pivot shoe and check the operation of the sash. Repeat adjustment if necessary.

To access the pivot shoes the sashes must be tilted inwards with the tilt restrictor released. (See previous sections).



7 Maintenance

Regular maintenance of the paint or stain finish of the frame is essential for the long term performance of all the components of your windows. The period between maintenance checks will vary depending on the type of paint or stain finish and also the local conditions for the site.

Make regular checks to ensure that drainage holes, channels and spaces are kept clear. Use a soft flexible brush or pipe cleaner with care to remove obstructions.

Exterior and interior of frames should be wiped with a damp cloth 2-3 times a year.

With modern factory applied paints and stains, a recoating cycle is recommended in accordance with the conditions of the guarantee. Refer to www.jeld-wen.co.uk for more information.

Hinges and other hardware must never be painted, and must be kept clean and lightly lubricated at all times. Use Vaseline or neutral oil. Keep rivets and moving parts lightly lubricated. Lubricate at least once a year, in coastal areas and/or places with high pollution, clean and lubricate more often.

Glass Units

Scratches to external glass faces not reported at time of delivery and shattering caused by thermal shock are not covered under the JELD-WEN product or glass guarantees.

Re-Glazing

In the event of a breakage, glass units must be replaced with compatible double or triple glazed units to maintain the thermal performance of the building. Please check with JELD-WEN for glass unit specification to ensure the correct units are provided by your glazing contractor.

Hardware

Bi-annually all hardware should be regularly cleaned using a soft cloth and mild detergent to prevent build up of pollutants such as salt etc. In maritime and industrial environments the intervals should become shorter in some instances weekly cleaning may be required. Harsh chemical cleaners and abrasive materials should be avoided at all times.

Hinges and other hardware must never be painted, and must be kept clean and lightly lubricated at all times. Use Vaseline or neutral oil. Keep rivets and moving parts lightly lubricated. Lubricate at least once a year, in coastal areas and/or places with high pollution, clean and lubricate more often.

Make regular checks to ensure that drainage holes, channels and spaces are kept clear. Use a soft flexible brush or pipe cleaner with care to remove obstructions.

Leaded lights

Like any natural lead product exposed to the environment lead profile will undergo certain 'atmospheric transformation. This is perfectly natural and it will eventually settle down to take on the traditional weathered lead appearance so admired in ancient buildings. When lead first comes into contact with moisture (rainwater, condensation etc) it may result in temporary discolouration, spotting and even the appearance of white powdery deposits (basic lead carbonate) which in wet weather can run onto the glass (the glass should be cleaned during this process as the deposit can become baked on to the glass if left). Again this is perfectly natural and the temporary blemishes will eventually disappear as the natural patination process continues. Harsh marine and industrial environments may exacerbate this effect. The powder can be safely wiped off from time to time until the natural patination process is fully developed.

The time required to complete this cycle will vary depending on the purity of the lead, the location, time of year, environment, weather conditions and airborne impurities.

Regular maintenance of the paint or stain finish of the frame is essential for the long term performance of all the components of your windows. The period between maintenance checks will vary depending on the type of paint or stain finish and also the local conditions for the site. Exterior and interior of frames should be wiped with a damp cloth 2-3 times a year. With modern factory applied paints and stains, a recoating cycle is recommended in accordance with the conditions of the guarantee.

Refer to www.jeld-wen.co.uk for more information.

Windows are available upon request tested to PAS24 and Secured by Design

If trickle vents are fitted, please note they are not designed to be fully air tight in the closed position.

9 Guarantees

In keeping with our quality policy JELD-WEN offers the following guarantees on its products. These guarantees are subject to JELD-WEN UK Terms and Conditions of Sale. Defects that are caused in whole or in part by failure to adhere to JELD-WEN UK recommendations relating to storage, handling, installation, decoration, glazing and maintenance, are not covered by these

 **10 year guarantee against manufacturing defects**

 **10 year guarantee on insulating glass units**
Where windows are supplied factory glazed, all elements of the glazing system are covered by this guarantee

 **40 year guarantee against rot and fungal attack on all softwood timber components**

 **10 year guarantee on factory painted pastel colours**

 **6 year guarantee on factory stained finished products**

 **3 years guarantee on factory finished Hi-Build dark painted colours, depending on exposure conditions**

Exceptional wear and tear of hardware through extreme use is not covered. JELD-WEN will accept no responsibility for products cut down in size after receipt, or when utility or structural strength is impaired in fitting or application of hardware.

Hinges and other hardware must never be painted, and must be kept clean and lightly lubricated at all times. Use Vaseline or neutral oil. Keep rivets and moving parts lightly lubricated. Lubricate at least once a year, in coastal areas and/or places with high pollution, clean and lubricate more often.

The fitting instructions where supplied must be followed and the assembly, fitting procedures described must be strictly adhered to. Copies of product fitting instructions are available for download from www.jeld-wen.co.uk

All joinery shall be installed correctly in accordance with normal trade practices and adequately maintained in service. In case of replacement windows, reveals must be sterilised before new joinery is fixed.

All undecorated joinery supplied in the white must be suitably primed or stained without delay after receipt, all joinery supplied primed must receive further coats (undercoat and top coat) of paint within three months of purchase, and one month if basecoat stained. If primed and in particular basecoat stain finishes have deteriorated because of prolonged exposure, the surface must be properly prepared, and re-primed before finishing and a knotting solution should be applied over any visible knots. Take care not to paint over any form of weatherstrip as this will adversely affect the performance. Any surfaces subsequently cut, particularly those exposing end grains, must be brush coated with preservative and if required for paint finish must also be primed before the joinery is fixed in position in accordance with British and European Standards.

Standard insulating glass units must not be used in areas of high humidity, e.g. swimming pools or similar. They should also not be used within 300mm from a door or within 800mm of the floor, for these areas the glass must be toughened. Contact JELD-WEN if in doubt for your particular installation.

The decorative finish applied to external joinery and cladding, must be maintained in service and moisture must not be allowed to penetrate into the timber throughout its life.

Regular maintenance of the paint or stain finish of the frame is essential for the long-term performance of all the components of your timber windows. The period between maintenance checks will vary depending on the type of paint or stain finish and also the local conditions for the site.

External joinery must be cleaned at a maximum of six monthly intervals using a mild non-abrasive cleaner and soft cloth. Both internal and exterior faces should be cleaned. Make regular checks to ensure that any drainage holes, channels and spaces are kept clear. Use a soft flexible brush or pipe cleaner with care to remove obstructions. Finished joinery is guaranteed against blistering, cracking, flaking or erosion excluding natural resin exudation and movement around knots.

8 Performance

Windows meet the requirements of BS6375: Part 1:2004 Performance of windows and doors, achieve an exposure rating of 2000pa, an air permeability of Class 4 and meet the requirements of BS6375: Part 2: 1987 Operation and strength performance.

9 Guarantees cont...

Annual inspection should be made and touching up carried out as necessary in areas of wear and tear (for example, exposed areas of window sills or where paint film has been breached).

Guarantees to the finished product are also on condition that:

- No Physical or chemical damage to the window or coating has occurred
- No repairs or alterations to the surrounding buildings have occurred which are detrimental to the joinery performance
- No failure of the coating has occurred caused by failure of ancillary products, or glazing
- No damage to the coatings has occurred prior to, or during installation
- No damage to the coating has occurred, caused by bad maintenance of the building or poor design of the building

10 Troubleshooting guide

Operating the handle

See Section 6 page 5

My window doesn't lock why

Check the frame has been installed plumb and level.

Have you fitted the window in too small an opening pinching the frame.

Has the handle been properly engaged.

Are you using the correct key?

How do I adjust the window height/width

If you have ordered the window too large for the opening a new window should be ordered.

Taking care to ensure correct dimensions, guidance is given within the JELD-WEN catalogue.

Any alteration to the product size invalidates any guarantees.

If the window is too small for the opening a packer may be used depending on the installation method.

My window doesn't open

Check the frame has been installed plumb and level.

Have you fitted the window in too small an opening pinching the frame.

Has the handle been properly disengaged/unlocked.

How often should I decorate my window.

Please Refer to page 3 Finishing & page 7 Maintenance

How often do I have to clean the hardware?

Please Refer to page 7 Maintenance

How often do I have to clean the handle?

Please Refer to page 7 Maintenance

My sashes are not easy to operate?

Check the frame has been installed plumb and level.

Have you fitted the window in too small an opening pinching the frame.

Are the sashes correctly balanced – see Page 7 Balance adjustment

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